PCT/PT99/00015

5

10

15

20

25

30

DINITROANILINE LIPOSOMAL FORMULATIONS AND PROCESSES FOR THEIR PREPARATION

Description

Field of Invention

This invention relates to liposomal compositions containing one or more dinitroanilines, incorporated or encapsulated, to processes for their preparation and to the use of these liposomal formulations in the treatment of infections in humans or animals.

The referred liposomal formulations can contain as dinitroaniline, for example, preferably, trifluralin (TFL).

Besides dinitroanilines, the liposomal formulations of the invention contain also phospholipids, individually or in mixtures, hydrogenated or not, with or without cholesterol (Chol) and electrically charged molecules, lipidic or not, as, for example, phosphatidylinositol (PI), phosphatidylglycerol (PG), dioleoylphosphatidylglycerol (DOPG), stearylamine (SA).

Invention background

The diseases caused by intracellular parasites of the mononuclear phagocytic system (MPS) cells are among the most important diseases all over the world due to the number of cases annually reported. One of these diseases is leishmaniasis, caused by a haemoflagellate protozoan named, in general, Leishmania sp. This disease has an incidence of at least 12 million infections in humans and animals. The dog has a crucial role as reservoir of the protozoan, being one among the responsible by the maintenance of zoonose. The disease is propagated from reservoirs to humans by vectors (sandflies). Leishmaniasis represents an immense public health problem in the Middle East, Africa, India,

15

20

25

30

China, Central and South America, and other tropical and subtropical areas throughout the world like the Mediterranean region including Portugal (33, 34).

Leishmaniasis, depending on the subspecies, can assume several forms of the disease: visceral, mucocutaneous and cutaneous. The visceral form of the disease is usually fatal if not treated. All forms may be linger and recurrent despite the treatment with pentavalent antimonial compounds, the recommended first choice drugs (20, 26, 33, 34).

Leishmania sp are able to live in the mononuclear phagocytic system cells, in an intracellular vesicle inside the host cell (2, 5, 14, 16, 31). The fusion of host cell lysosomes with the vacuole containing the parasite, does not prevent the leishmania multiplication. This fusion can even supply the necessary nutrients for its multiplication. In this way, the parasite seems to be safe inside the cell, being this one of the reasons why its elimination is so difficult. This fusion mechanism lysosome-vacuole can be used for alternative therapies namely through the internalisation mechanism of liposomes by MPS cells (2).

Several different classes of drugs have been used to treat leishmaniasis, namely pentavalent antimonial compounds, trivalent antimonial compounds, antibiotics (polyenics, aminoglucosides), immunomodulators (interferon α) and chelating agents (desferrioxiamine), among several others (26, 30, 32, 35).

The present recommended treatment for canine leishmaniasis is a course of pentavalent antimonial drugs, either sodium stibogluconate or meglumine antimoniate. These drugs have a limited effectiveness and they do not achieve a complete cure of the disease. These therapies are accompanied by a combination of problems, particularly: variable efficacy, long course of treatments and severe side effects such as cardiac and renal toxicities. Increased resistance to treatment with pentavalent antimonial drugs has also been reported and attributed to inadequate treatments (9, 20, 24, 26, 32, 33, 35).

Other drugs, used in the treatment of leishmaniasis, have limited clinic application also due to severe side effects, such as amphotericin B that is nephrotoxic (14, 20) and methotrexate (MTX) with cardiac toxicity (10, 11).

10

15

20

25

30

In spite some progresses in the development of new drugs have been achieved, none has 100% success in the treatment of the disease. Besides the referred toxic effects, the small efficacy of treatments is the other main disadvantage of the used drugs against infections by *Leishmania sp* (14).

As examples of these drugs it can be referred methotrexate (85% reduction on the infection level) (10, 11) pentamidine (less efficacy than antimonial derivatives), dehydroemetine, achieving 67% of cure (1) and desferrioxiamine, with 44% efficiency (32). In the cases of treatment failure with pentavalent antimonials, subsequent treatments with other classes of drugs, such as pentamidine, amphotericin B, ketoconazole and paramomycin, do not significantly increase the results. Also formycin B, sinefungin and lepidine WR6026 showed high antileishmanial activity when compared to pentavalent antimonials, but toxicity problems persist (26, 27).

Allopurinol and related compounds (allopurinol nucleoside, thiopurinol, thiopurinol ribonucleoside) have been tested *in vitro* and *in vivo* (27). The protozoans are not able to synthesise purines, being dependent on host purines and nucleosides. The presence of inosine analogues (e.g. allopurinol ribonucleoside) inhibits the purine metabolising enzymes of the parasite, affecting RNA function and reducing protein synthesis (26, 27). Previous studies showed that allopurinol, allopurinol nucleoside and thiopurinol ribonucleoside have small activity in animal models of the disease, probably due to the small residence time and low serum levels obtained by these drugs (27).

Antibiotics, such as, streptomycin and trobamycin inhibit the growth of both promastigote and amastigote forms of the parasite (25).

Trifluralin is a herbicide known to be active against leishmaniasis. This drug binds to plant tubulins but not to animal tubulins. *Leishmania sp* tubulins are very similar to plant tubulins. In this way, trifluralin showed to be able to inhibit promastigote proliferation, to reduce promastigote to amastigote transformation, to interfere with amastigote replication and to reduce amastigote infectivity. *In vitro*

15

20

25

30

studies confirmed efficiency against all forms of leishmaniasis, but *in vivo* studies only presented good results against the cutan ous forms of the disease. A drug delivery system need to be developed for the use of trifluralin against visceral forms since trifluralin solubility and lipophilicity do not allow the administration by any other route than the topical one. By this route no activity against the visceral forms was observed (12).

In view of the difficulties above described, an alternative approach to the search of new drugs is the drug encapsulation in macrophage directed carriers, as liposomes.

Liposomes are phospholipid synthetic bilayer vesicles able of incorporating a variety of substances independently of their molecular weight, electrical charge and solubility (18, 19, 23).

The rationale for the use of liposomal associated drugs instead of free drugs for the treatment of visceral leishmaniasis rely on the fact that amastigotes of the parasite are specifically located in liver spleen and bone marrow macrophages. As liposomes are preferentially taken up by these cells (2, 5, 30), they can deliver toxic agents straight to the intracellular location of established parasites (28). Though, the administration of liposome-encapsulated agents theoretically increases the therapeutic index of the agent in two ways: 1) increasing the uptake of the carrier and consequently of the drug by macrophages contained organisms, and 2) reducing toxicity of the free drug due to relatively low uptake of carrier by organs to which the drug is toxic (2, 6, 16, 20).

The great majority of drug delivery systems administered by intravenous route are taken up from circulation by the liver, meaning that they accumulate preferentially in this organ, not achieving, at significant quantities, other organs also belonging to MPS (spleen and bone marrow). The uptake by these other organs can be increased by the reduction on vesicle diameter (8). This can result in the suppression of the infection in the spleen and bone marrow, quite difficult to achieve with the free drugs.

Results in literature show that liposome encapsulated drugs are much safer and more effective to treat MPS infection as compared to free drugs (5, 17, 28).

15

20

25

30

Liposomal formulations of pentavalent antimonials can increase 200 to 700 times the therapeutic index compared with the fre form, depending upon the lipid composition of liposomes (4, 7, 8, 13). Liposomal amphotericin B is 2 to 5 times more active than free form (6, 29). Liposomal primaquine presents activity at doses not actives for the free form (3). However these results are strongly dependent from the infection stage at the beginning of treatment and are difficult to correlate due to the heterogeneity of the experimental conditions (15).

Most of the above described results suffer from limitations of the kind of liposomes used, with low encapsulation efficiency and of small half lives, not reaching crucial targets for the treatment of this disease and, also, because of high costs. Liposomal amphotericin B was effective in curing a few cases of visceral leishmaniasis in humans (16, 21, 22), but the cost of such a treatment is too high for widely application to animals infected population.

Invention Detailed Description

The present invention refers to liposomal formulations containing one or several dinitroanilines e to processes for their preparation.

The present invention concerns the achievement, under stable form, lyophilised or not; of liposomal formulations containing one or several dinitroanilines, for example trifluralin incorporated or encapsulated.

In the formulations obtained according to the present invention, the liposomal diameter varies between 0,01 μ m to 50 μ m. According to one of the preferred forms of preparation, mixtures of different size populations exist in the formulations of the present invention, with diameters respectively bigger and lower than 100 nm in a specially preferred form.

Additionally the present invention formulations may contain any of the following lipids, hydrogenated or not, individually or in mixtures, in any molar ratio: distearoylphosphatidylcholine (DSPC), phosphatidylcholine (PC), cholesterol (Chol) or derivatives, sphingomielin (SM), dioleoylphosphatidylcholine (DOPC), dioleoylphosphatidylglycerol (DOPG), phosphatidylglycerol (PG), dimiristoylphosphatidylcholine (DMPC), dipalmitoylphosphatidylcholine (DPPC),

gangliosides, ceramides, phosphatidylinositol (PI), phosphatydic acid (PA), dic tylphosphate (DcP), dimiristoylphosphatidylglycerol, (DMPG), stearylamine (SA), dipalmitoylphosphatidylglycerol (DPPG) and other synthetic lipids.

The preparation process of the present invention liposomal formulations comprises the steps of:

- hydration from a lipid film containing the dinitroaniline for the achievement of a liposomal formulation
- lyophilization
- rehydration

5

10

15

20

25

In a common way, solubilization in organic solvent of the lipidic components and the dinitroaniline or dinitroanilines, for example trifluralin, can be done, followed by drying under N_2 stream or under vacuum, for example, in a rotavapor with controlled temperature for the achievement of a mixed homogeneous film of lipid and dinitroaniline or dinitroanilines, for example, trifluralin. This film can be, subsequently, hydrated with a sugar solution forming multillamelar liposomes. The following step can be the liposomal formulation sizing, under pressure, by successive extrusions through polycarbonate membranes of pore sizes varying from 5,0 to 0,01 μ m. The sizing will end preferably after extrusion through the membrane with the desired pore size for a part of the population. After the attainment of the necessary different populations with well-determined diameter, the following step is the mixture of these populations.

After the attainment of the necessary different populations of well-determined diameter, the following step is the mixture of these populations. After the mixture of the populations, it can be, or not, done a concentrative dialysis, using, for example, polyethyleneglycol as hygroscopic agent, followed by a step of dehydration. This dehydration occurs preferably in the presence of sugars that will act as protective of sublimation of the dinitroaniline or dinitroanilines, for example, trifluralin.

The formulations according the present invention so obtained, after hydration with water, are ready for use.

10

20

Up to now, there is no literature reference to liposomal preparations with dinitroanilines.

According the present invention, in order to prepare the multillamelar liposomes a step of drying a mixture of one dinitroaniline, namely trifluralin, and lipids, both solubilized in the same solvent or mixture of organic solvents, is performed. The amount of trifluralin varies according the final volume to prepare, ranging from 10 μg to 1 g or more. The amount of lipid also changes according the final volume to be prepared, ranging from 1 µmole to 1 mole or more. The adequate lipids, hydrogenated or not for the preparation of the formulations are present individually or in mixtures, in any molar ratio from the following lipids: distearoylphosphatidylcholine (DSPC), phosphatidylcholine (PC), cholesterol (Chol) or derivatives, sphingomielin (SM), dioleoylphosphatidylcholine (DOPC), dioleoylphosphatidylglycerol (DOPG), phosphatidylglycerol (PG), dimiristoylphosphatidylcholine (DMPC), dipalmitoylphosphatidylcholine (DPPC), gangliosides, ceramides, phosphatidylinositol (PI), phosphatydic acid (PA), dicetylphosphate (DcP), dimiristoylphosphatidylglycerol, (DMPG), stearylamine (SA), dipalmitoylphosphatidylglycerol (DPPG) and other synthetic lipids.

The so obtained mixture is submitted to a step of drying under a N_2 stream, until the total remove of the solvent or mixture of solvents. After drying, hydration of the mixture with a solution of a sugar as, for example, trehalose, is done, ranging its concentration from 0,01 M to 2 M, under mechanical stirring or manual external stirring. The so obtained liposomal formulation is, then, submitted to a step of sizing, for example, by successive passages under pressure through polycarbonate filters of decreasing pore diameter, normally referred as extrusion. Extrusion starts normally through 5 μ m diameter pore membranes and continues with passages through diameter pore membranes of 2, 1, 0.8, 0,6, 0,4, 0,2, 0,1 and 0,05 μ m, reaching some times 0,02 μ m. According to a preferred way preparation of the invention and after passage through 0,4 μ m membranes, the so obtained liposomal preparation is split in two parts. Only one of those parts goes trough the rest of the extrusion procedure until, for example, 0,05 μ m diameter

pore membranes. At the end, the two parts that correspond to two distinct populations are mixed, achieving, by this way, on liposomal formulation containing liposomes that exhibit two different diameter distribution populations. The simultaneous presence of these different diameter populations present the advantage that, after *in vivo* parenteral administration, the population of bigger diameter is rapidly captured by mononuclear phagocytic system cells, while the small size population remains in circulation, possibly reaching organs other than liver and spleen, where the parasitic infection also exist, as for example, the bone marrow.

10

The so obtained formulation may be, or not, submitted to a step of concentration by dialysis against, for example, polyethyleneglycol that will act as a water removing agent. After this dialysis step, the formulation can be frozen up to -70°C during, at least one hour, after what it is submitted to lyophilization

15

After this lyophilization, the formulation is ready to be used, being enough for that, the addiction of water to the so obtained powder. Hydration occurs instantaneously originating one homogeneous suspension in water of liposomes, containing the dinitroaniline or dinitroanilines as, for example, trifluralin.

20

25

30

A particularly preferred way of preparation of the present invention is the one in which to a lipid mixture of DOPC:DOPG in a molar ratio of 7:3, in a total of 10 µmole of lipid, solubilized in chloroform, is added 1 µmole of trifluralin, solubilized in chloroform. The obtained mixture is, then, dried under a stream of nitrogen until total evaporation of the chloroform. The so film is hydrated with 0,1 mL of 0,3 M trehalose, with manual stirring. After complete resuspension of the lipidic film, the formulation rests for 15 minutes, after what 0,1 mL more of the same trehalose solution is added. Another 15 minutes resting period is allowed after what hydration is completed by adding 0,8 mL of the same solution. The so obtained liposomal formulation is submitted to a sizing step by passage under pressure through polycarbonate membranes of successively decreasing pore diameters, from 5 µm to 0,4 µm. After this extrusion procedure, the formulation is

divided in two equal parts. One of those parts continues the sizing step until a filter of 0,05 μ m. The two populations so obtained are, then, mixed. The mixed liposomal formulation is submitted to freezing at -70° C for 60 minutes and, after that period, lyophilised. In this way, a liposomal formulation ready to be hydrated with 1,0 mL of distilled sterile water is obtained, able to be parenterically administered.

The formulations may also contain auxiliary substances, pharmaceutically acceptable, useful for preservation of their quality and or to turn them closely related to physiological conditions, such as pH adjusting agents, buffering agents, tonicity agents, antioxidants and other adjuvants as, for example, sodium acetate, sodium lactate, sodium chloride, potassium, chloride, calcium chloride, glucose, saccharose, mannitol, xylitol, alpha-tocopherol.

The pharmaceutical formulations obtained according the present invention can be administered to warm blood animals, such as man, already suffering from leishmaniasis, during the necessary time interval and in a necessary quantity to end or significantly inhibit infection progress. The adequate quantities for the achievement of that effect are named as "therapeutically efficient doses". The therapeutic efficient doses for this use will depend on the infection degree and on the general state of health of the treatment individual. There is no other formulation of the free drug, namely, trifluralin, used in parenteric administration.

The following examples, of liposomal formulations prepared according the present invention and of their respective physico-chemical and biological analysis, are presented as illustrations and not as limitations.

20

10

Literature

5

10

15

25

35

- 1. Al-Kateeb, G.H., Molan, A.L. (1981) "Efficacy of some drugs on *Leishmania donovani* in the Golden Hamster, mesocricetus auratus" Chemother, 27, 117-125.
- Alving, C.R. (1983) "Delivery of liposome-encapsulated drugs to macrophages" Pharmac. Ther. 22, 407-424.
- Alving, C.R., Steck, E.A., Chapman Jr, W.L., Waits, V.B., Hendricks, L.D., Swartz Jr, G.M., Hanson, W.L. (1980) "Liposomes in leishmaniasis: therapeutic effects of antimonial drugs, 8-aminoquinolines and tetracycline" Life Sciences 26, 2231-2238
- Alving, C.R., Steck, E.A., Chapman Jr., W.L., Waits, V.B., Hendricks, L.D., Swartz Jr., G.M., Hanson, W.L. (1978) "Therapy of leishmaniasis: superior efficacies of liposomeencapsulated drugs" Proc. Natl. Acad. Sci. USA 75, 2959-2963.
- Alving, C.R., Steck, E.A., Hanson, W.L., Loizeaux, P.S., Chapman Jr, W.L., Waits, V.B. (1978) "Improved therapy of experimental leishmaniasis by use of a liposomeencapsulated antimonial drug" Life Sciences 22, 1021-1026.
- Berman, J.D., Hanson, W.L., Chapman, W.L., Alving, C.R., Lopez-Berestein, G. (1986) "Antileishmanial activity of liposome-encapsulated amphotericin B in hamsters and monkeys" Antimicrob. Agents Chemother. 30, 847-851.
- Respectively.
 Black, C.D.V., Watson, G.J. (1977) "The use of Pentostam liposomes in the chemotherapy of experimental leishmaniasis" Trans. R. Soc. Trop. Med. Hyg. 71, 550-552.
 - Carter, K.C., Dolan, T.F., Alexander, J., Baillie, A.J., McColgan, C. (1989) "Visceral leishmaniasis: drug carrier system characteristics and the ability to clear parasites from the liver, spleen and bone marrow in *Leishmania donovani* infected BALB/c mice" J. Pharm. Pharmacol. 41. 87-91.
 - Carter, K.C., O'Grady, J., Dolan, T.F., Baillie, A.J., Alexander, J., Keys, J. (1989) "A direct comparison of sodium stibogluconate treatment in two animal models of human visceral leishmaniasis, mouse and hamster" Int. J. Pharm. 53, 129-137.
- 10. Chakraborty, P., Bhaduri, A.N., Das, P.K. (1990) "Neoglycoproteins as carriers for receptor-mediated drug targeting in the treatment of experimental visceral leishmaniasis" J. Protozool. 37, 358-364.
 - Chakraborty, P., Bhaduri, A.N., Das, P.K. (1990) "Sugar receptor mediated drug delivery to macrophages in the therapy of experimental visceral leishmaniasis" Biochem. Biophys. Res. Comm. 166, 404-410.
 - Chan, M.M.-Y., Grogl, M., Chen, C.-C., Bienen, E.J., Fong, D.(1993) "Herbicides to curb human parasitic infections: *In vitro* and *in vivo* effects of trifluralin on the trypanosomatid protozoans" Proc. Natl. Acad. Sci. USA 90, 5657-5661.
 - Chapman Jr., W.L., Hanson, W.L., Alving, C.R., Hendricks, L.D. (1984)
 "Antileishmanial activity of liposome-encapsulated meglumine antimoniate in the dog"
 Am. J. Vet. Res. 45, 1028-1030.
 - Croft, S., (1989) "Recent advances in anti-protozoal chemotherapy" Actual. Chim. Ther. 20, 57-70.
 - 15. Croft, S., Neal, R.A., Rao, L. (1989) "Liposomes and other drug delivery systems in

15

20

25

30

35

- the treatment of leishmaniasis" pp. 783-792; in "Leishmaniasis: the currents status and new strategies for control", ed. by Harte, D.T., New York: Plenum Press.
- Croft, S.L., Davidson, R.N., Thornton, E.A. (1991) "Liposomal amphotericin B in the treatment of visceral leishmaniasis" J. Antimicrob. Chemother. 28, 111-118.
- 5 17. Croft, S.L., Hogg, J., Gutteridge, W.E., Hudson, A.T., Randall, A.W. (1992) "The activity of hydroxynaphthoquinones against *Leishmania donovani*" J. Antimicrob. Chemother, 30, 827-832.
 - Cruz, M.E., Corvo, M.L., Jorge, J.S., Lopes, F. (1989) "Liposomes as carrier systems for proteins: factors affecting protein encapsulation" pp. 417-426, in "Liposomes in the Therapy of Infectious Diseases and Cancer", ed by Lopez-Berestein G. and Fidler I.J., New York: Alan R. Liss. Inc.
 - Cruz, M.E.M., Gaspar, M.M., Lopes, F., Jorge, J.S., Perez-Soler, R. (1993)
 "Liposomal L-asparaginase: in vitro evaluation" Int. J. Pharm. 16, 67-77.
 - Davidson, R.N., Croft, S.L. (1993) "Recent advances in the treatment of visceral leishmaniasis" Trans. R. Soc. Trop. Med. Hyg. 87, 130-31, 141.
 - Dupla, M.L., Aguado, A.G., Uriol, P.L., Garcia, V.P., Ortega, E.V., Martinez, P.M., Garciapuig, J. (1993) "Efficacy of liposomal amphotericin-B in the treatment and secondary prophylaxis of visceral leishmaniasis in HIV infected patients - report of two cases" J. Antimicrob. Chemother. 32, 657-659.
 - Giacchino, R., Giambartolomei, G., Tasso, L., Timitilli, A., Castagnola, E., Brisigotti, M., Micalizzi, C. (1993) "Treatment with liposomal amphotericin B of a child affected with drug-resistant visceral leishmaniasis" Trans. R. Soc. Trop. Med. Hyg. 87, 310.
 - Gregoriadis, G. (1991) "Overview of liposomes." J. Antimicrobial Chemotherapy 28S, 39-48.
 - Madindou, T.J., Hanson, W.L., Chapman Jr, W.L. (1985) "Chemotherapy of visceral leishmaniasis (*Leishmania donovani*) in the squirrel monkey (Samiri sciureurs)" Annals Trop. Med. Parasitol. 79, 13-19.
 - Navin, T.R., Pearson, R.D., (1987) "Inhibition of *Leishmania donovani* growth by streptomycin and tobramycin" Ann. Trop. Med. Parasitol. 81, 6, 731-733.
 - Neal, R.A. (1987) "Experimental chemotherapy" pp. 793-845, in The Leishmaniasis. Vol II, London: Academic Press, Inc.
 - Neal, R.A., Croft, S.L., Nelson, D.J. (1985) "Anti-leishmanial effect of allopurinol ribonucleoside and the related compounds, alluporinol, thiopurinol, thiopurinol ribonucleoside, and of formycin B, sinefungin and the lepidine WR6062" Trans. Royal Society Trop. Med. Hyg. 79, 122-128.
 - New, R.R.C., Chance, M.L., Thomas, S.C., Peters, W. (1978) "Antileishmanial activity of antimonials entrapped in liposomes" Nature 272, 55-56.
 - Ramos, H., Romero, E., Cohen, B.E. (1988) "The differential effect of liposomal amphotericin B on human erythrocytes and promastigotes of *Leishmania sp.*" Acta Cient. Venezolana 39, 135-139.
 - Reed, S.G., Barral-Netto, M., Inverso, J.A. (1984) "Treatment of experimental visceral leishmaniasis with lymphokine encapsulated in liposomes" J. Immunol. 132, 3116-3119.

- 31. Rees, P.H., Kager, P.A. (1987) "Visceral leishmaniasis and post-kala-azar dermal leishmaniasis" in: The Leishmaniasis in Biology and Medicine, ed. by: W. Peters and R. Killick-Kendrick, Vol. 2, 584-615, Academic Press, London.
- Segovia, M., Navarro, A., Artero, J.M. (1989) "The effect of liposome-entrapped desferrioxamine on Leishmania donovani in vitro" Ann. Trop. Med. Parasitol. 83, 357-360.
- 33. WHO Expert Committee on the Control of Leishmaniases (1984) "The Leishmaniases: Report of a WHO Expert Committee" vol. 701, in WHO Technical Report Series, ed. by World Health Organization, Geneva.
- 34. WHO Expert Committee on the Control of Leishmaniases (1990) "Control of leishmaniases: Report of a WHO Expert Committee" vol. 793, in WHO Technical Report Series, ed. by World Health Organization, Geneva.
 - Zumla, A., Croft, S.L. (1992) "Chemotherapy and immunity in opportunistic parasitic infections in AIDS" Parasitology 105, S93-S101.

10

15

20

25

Examples

These examples illustrate liposomal formulation prepared according to the present invention and processes for their preparation in which the used dinitroaniline is trifluralin.

Trifluralin (TFL) incorporation in liposomes

The preparation of the following described formulations, in a total volume of 5 mL for lipidic composition, started by the addition of TFL to lipid in chloroform, followed by evaporation of the solvent under nitrogen stream. Hydration of the resulting film was done by adding 500 µL of trehalose 0,3 M, stirring and resting for 15 minutes, addition of 500 µL more of 0,3 M trehalose, stirring again and resting again for a new 15 minute period and, finally, by the addition of 4000 µL of 0,3 M trehalose. Samples for dosage (initial TFL and initial lipid) were removed. The liposomal formulations so obtained were sized by successive filtration, under nitrogen pressure, through polycarbonate filters with pores of 5,0, 2,0, 1,0, 0,8, 0,6 and 0,4 µm, with two passages in the last filter (extrusion). The non-incorporated TFL, as it is insoluble in aqueous solutions, crystallises on a needle type structure and remains at the top of the filters. After extrusion through 0,4 µm filter, the formulations are split in two equal parts. With one of those part extrusion procedure continues, now through diameter pore membranes of 0,2 and 0,1 µm, with two passages in the last filter. The liposomal formulation half part that was extruded until membranes of 0,4 µm pore diameter, is named VET400 (Vesicles Extruded Through 400 nm). The liposomal formulation half part that was extruded until membranes of 0,1 μm pore diameter, is named VET400 (Vesicles Extruded Through 100 nm). The VET400 and VET100 formulations obtained by the previous process are finally submitted to dosage (final TFL and final LIP).

Table 1a represents the lipid composition effect on the incorporation parameters of liposomes sized until 0,4 µm pore filters. Table 1b represents the lipid

Const. Co

composition effect on the incorporation parameters of liposomes sized until 0,1 µm pore filters. The formulations were prepared with different lipid compositions, with lipid and TFL quantities presented in the referred tables. Incorporation efficiency (I.E.) represent the ratio between the final (drug to lipid ratio) and the initial (drug to lipid ratio) and is expressed as a percentage. The recovery is also expressed as a percentage and can be referred to drug (TFLf/TFLi) or to lipid (LIPf/LIPi).

TABLE 1a - Lipid composition effect on incorporation parameters of TFL in liposomes sized until 0.4 µm

d			(611)	1 (1	10 11	֓֞֞֜֞֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓֓	(TFL/LIP)	(TFL/LIP)i (TFL/LIP)f /=/m.ol) /=/m.ol)	LIPINLIPI	TFL#TFLi	<u>н</u> §
	PC:CHO!	AVETAGE	19.03	14078	100	97.0	(9) 00	(9/11/01)	(%)	(8)	
	2:1	standard devision	43.50	75 14	28.0	9,0	60,64) t	11,12	9 0 0	2 7 6
		median	330.73	144.47	11 41	2, 60	28,00	17.52	75,55	60,03	40,13
	•			•			2	2	,	,	2
2 DMF	DMPC:CHOL	average	367,60	110,90	12,58	10,20	30,02	11,30	80,37	30.31	37.9
	2:1	standard deviation	50,82	14,34	3,02	3.00	5.71	2.16	80.9	3.55	6 17
		median	346,53	119,18	13,87	10,75	28,85	11,08	77,52	28,53	37,42
3 DSF	DSPC-CHO!	9767676	3006	170 81	7 70	40.4		9	9		ı
	3.4				2	2	53,13	00'0	00'8	4	7,00
	7 . 7	standard deviation	50,50	6/67	56,1	1,03	5,04	2,37	4,10	8,05	9,76
		median	358,40	185,56	13,76	10,35	29,79	15,56	81,42	40,92	54,40
4 DPP	DPPC:CHOL	average	322 83	84 72	0	4 2 8	26 37	11 11	0	74.76	,
	2.1		31.35			2 0	5,50		00'00	24,43	60,10
	;		000	05,00	9,0	ים ס'ר	7.14	10,1	0,0	73,86	29,62
		Hedian	334,08	68,13	6,85	7,31	34,43	13,61	80'88	26,64	35,9
5 HP(HPC:CHOL	average	328.77	128.65	10.34	6	36 97	16.55	0.0	19 41	40 77
	2.1	attack daulation	77 77	44.04	000	2 2 2	9 0	2 2 2	1 (
				20.	20'0	7,7	20,40	1.0	0 ' 4	ה ה	9.4
			330,73	133,40	12,46	6,45	26,54	16,17	80,69	41,29	54.5
6 PC	PC:CHOL	average	309,65	190.30	10.40	8.49	29.78	22.42	81.61	61 42	75.24
	4:1	coltained designate	8 22	11.08	0.23		4 27	,	,		
	:	transfer deviation	44.00	00.00	2,0		75.1	71,1	2,40	2,00	70,0
			30'/05	08,081	10,30	6,45	29,81	22,63	81,65	61,98	75,19
7 HPC	1PC:CHOL	average	334,68	114,96	11.87	8.49	29.71	13.29	71.63	35.35	50 8.5
	4:1	collect deviation	47.42	52.36	277	2.46	10.81	8	11 52	46.00	
		modion.	00700	2007		1	- 0	5	7	06,01	7,02
		900	90,400	0.460	CR.	٥,٠	24,03	9.4	76,11	38,19	65,43
6.	PC:PG	average	318,87	323,03	11.85	11,90	26.90	27.15	100.40	101.34	100 93
	4:1	standard deviation	3.95	8.51	0.16	0.12	0 1 9	66 0	0.43	 	2 60
		median	318.90	326.70	11.76	11.86	26.81	27.55	100 34	102.45	2,0
			•		-	<u>.</u>	1				2
9 DMP	DMPC:CHOL	average	388,04	117,60	12,19	9,56	31,98	12.37	78.46	30.27	38.63
	4:1	standard deviation	98'69	22,30	2.40	1.87	2.42	1.24	4.06	0.70	7.0
		median	370 24	114 44	12 60	10.48	12 27	12.08	20,77	200	
			1.0	:	2	2	2,70	2	2	90,00	20,00
10 DSP	DSPC:CHOL	average	325,36	135,52	11,76	9.19	28.87	15.22	79.99	42.08	52 47
	4.1	adjained byokerte	41.50	12 68	2 6.2	7	4	2 43			
		median	336,29	136,60	11,99	9,29	30,06	3,72 15,89	77,48	40.96	1,76
The presented values are the average, standard deviation and	re the avera	ge, standard devi	ation and r	nedian of,	median of, at least, three preparations	e preparati	ons				
TEL I Inicial trifluration		First chall for t						!			
TEL MICHAINING	=	T //-/ Initial lipid		(IFLALIP)	(1 FLALP), Initial ratio TFLALIP	FL/LIP	LIPIAIPi	LIP recovery			
TFLF Final triffuratin		LIP! Final lipid		(TFL/LIP)	Initial ratio TFL/LIP	FLALIP	TFLITTELI	TEL recovery			

TABLE 1a - Lipid composition effect on incorporation parameters of TFL in liposomes sized until 0.4 µm

rorm Gration	3		TFU	TFL	TIBI	IIP/	(TFL/LIP)	(TFL/LIP)i (TFL/LIP)I	LIP#LIPT	TFUNTFU	<u>.</u>
num ber	Molar Ratio		(bd)	(6 d)	(lo ma)	(lo ma)	(lo m/b)	(lo m/b)	(%)	(%)	(%)
F	DPPC:CHOL	average	318,22	82.83	9.11	7.82	34.72	10.28	86 15	24.30	28 97
	4:1	standard deviation	64.51	55.90	1.22	0.79	2 47	6.43	5.17	14.06	17.78
		median	310,97	97,05	9,18	7,52	33,86	12.90	84.64	31.21	38.10
;											
7.	PC:CHOL (Soy bean)	average	397 89	165,01	10,45	7,68	39,69	21,68	73,84	41,25	56,09
	7.	standard deviation	22,78	32,43	2,63	1,83	9,65		5,23	5,84	00'6
		median	395,90	166,59	11,93	8,09	35,10		76,62	42,08	60,49
13	DPPC:DPPG	average	301.08	101.27	67 6	6 12	31 78	16 70	64 20	33 63	63 40
	7:3	standard deviation	13.89	7.80	0.50	86.0	1.80	9	7 18	21,0	2 47
		median	293,19	104.95	19'6	6,12	32,76	17,41	63,26	33,62	53,14
*	0000:0000	9000	222 50	479.00	10 01					4	;
	1.2	ettendere deulette	37.57	73.67	200		5.5	*0.22	77'07	000	P
		median	324,80	185,58	10,37	7.67	32,35	22.02	73,99	57.55	64.66
;							. (•		
2	PC:CHOL:PG	average	313,63	148,11	12,33	10,44	25,69	13,86	85,09	46,77	55,25
	10:5:1	standard deviation	44,63	58,94	2,19	1,50	3,48	3,71	5,56	14,64	18,66
		median	309,00	139,70	11.82	10,75	24.48	13,00	84,43	51,45	56,58
91	Ia: IOHO: Ua		227.00				2	;	;	;	
?	1.10.00	D	06.750	74.64	12,23	4.	86'77	15,17	76,72	41,89	54,68
	1.6:0.	standard deviation	40,38	42.01	2,55	2,67	2,73	0,72	44,	7,00	7,22
		median	320,85	120,76	11,13	8,40	27,76	15,38	80.69	38,06	56,78
17	PC:CHOL:SA	average	200 55	20.30	44.04		1	4	,		
	10:5:1	standard daviation	35.45			, 0	67.73	7.0	0,0	77.10	20,00
		a dipo	27.70	2	2	9 0	60,4	70,0	17,71	63,70	0,02
			60,712	67,10	95.01	n n'	7,17	13,42	71,16	30,83	44,43
18	DPPC:CHOL:DPPG	average	324,80	23.82	9.03	6.93	35.87	3.36	76 96	7.53	0.47
	10:5:1	standard deviation	47.85	10.52	0.26	1.26	4.34	1 24	16.02	3.71	
		medlan	338,63	29,09	9,15	6.82	37.01	3.53	73.98	. 4	11.37
;								•		!	:
19	PC:CHOL:DSPE-PEG	average	231,29	213,26	9,47	9,01	24,41	23,69	95,12	92,39	97.10
	3.7:1:0.3	standerd deviation	13,18	3,65	90'0	0,28	1,26	76.0	3,51	5,15	2.95
		median	227,99	215,37	9,46	9,12	24,20	23,38	96,82	91,69	96,20
20	DSPC:CHO:OSPE.PEG	a Carava	332 83	100 01	00	90		0			
	0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0 0		20,220	7,261	2,0	0,40	34,13	06'77	90.10	64.78	96,97
	6.7.7.0	standerd deviation Thedian	350.48	171 01	1,68	2,61	10,23	5,35	14,25	42,28	36.40
ne presenter	The presented values are the average, standard deviation and median	ndard deviation a	nd media	n of at lea	of at least, three preparations	arations				20,10	
Abbreviations:											
TFLI Inic	TFL/ Inicial trifluralin	LIPi Initial lipid		(TFLAIP).	Initial ratio TFL /L IP	di 1/1	I ID W ID	di l			
TFL! Fin	TFL! Final trifluralin	LIP! Final loid		(TELAIP)	Initial ratio TEL // 19	11.10	TEI WEI	TEI recovery			
		1.									

TABLE 1b • Lipid composition effect on incorporation parameters of TFL in liposomes sized until 0.1 µm

(149) 46,79 46,79 46,79 18,51 18,51 19,82 10,82 10,82 10,82 10,82 11,7 11,7 114,22 3,80 115,28 115,28 115,28 115,28 115,28 115,28	(imo)) (g, 7,15 2, 7,1	(g/mai) (g/mai) 29,03 9,47 28,80 9,29 30,02 8,56 5,71 3,96 28,85 5,61 5,04 3,87 5,04 3,87 5,04 3,87 35,37 8,35 35,37 8,35 36,97 13,55 36,97 13,55 20,78 4,81	(%) 61,80 17,24 82,05 64,07 3,22 65,81 61,43 15,02 69,97	(%)	(%)
2:1 average 332,03 70,67 70,67 2:1 median 43,50 42,29 median 330,73 46,79 2:1 standard deviation 50,82 18,51 median 30,82 18,51 median 43,66 94,90 2:1 median 346,63 10,82 median 358,40 92,10 median 358,40 92,10 median 31,36 88,39 median 334,68 29,93 median 334,68 29,93 median 334,68 29,93 median 334,68 114,22 1 median 307,02 115,28 1 median 334,88 73,42 30,47 median 334,88 73,88 115,28 1 median 334,88 73,88 73,89 median 334,88 73,89 median 334,88 73,89 115,28 1 median 334,88 67,88 1			61,60 17,24 62,05 62,05 3,22 65,81 61,43 15,02 68,97	22,54	-
2:1 median 43,50 42.29 median 330,73 46,79			64,07 3,22 65,81 61,43 15,02 69,97		76.73
DMPC:CHOL average 367,60 48,20 2:1 anderial average 367,60 48,20 18,51 median 346,53 49,95 2:1 anderial average 390,66 94,90 2:1 anderial average 322,83 65,26 2:1 anderial average 332,83 65,26 2:1 anderial average 332,83 65,26 2:1 average 334,68 29,93 median 334,68 29,93 median 330,73 98,42 1 median 307,02 115,28 1 median 334,68 73,83 1 median 334,88 7 324,60 1 media			62.05 3.22 65.81 61.43 15.02 69.97	16 20	7 4
DMPC:CHOL average 367,60 48,20 2:1 median 50,82 18,51 median 346,53 49,95 DSPC:CHOL average 390,66 94,90 DPPC:CHOL average 322,83 65,26 2:1 median 31,36 88,39 HPC:CHOL average 322,83 65,26 2:1 median 334,68 29,93 HPC:CHOL average 328,77 100,88 2:1 median 330,77 6,17 median 330,73 98,42 HPC:CHOL average 309,65 114,22 4:1 median 307,02 115,28 HPC:CHOL average 334,68 178,83 4:1 median 334,68 73,83 HPC:CHOL average 334,68 73,83 TOOLED Average 334,88 73,84			64,07 3,22 65,81 61,43 15,02 69,97	14,15	32.06
2:1 sinding deviation 50.82 18:10 2:1 median 50.85 48:95 DSPC:CHOL average 390.66 94:90 DPPC:CHOL average 322.83 65.26 2:1 standard deviation 31.36 88:39 HPC:CHOL average 324.77 100.88 2:1 median 334.68 29:93 HPC:CHOL average 334.68 114.22 4:1 standard deviation 30.05 114.22 HPC:CHOL average 334.68 173.83 4:1 standard deviation 374.74 2 30.47 median 334.88 173.83 174.83 PC:PG average 334.88 173.83 174.83 PC:PG average 334.88 173.83 174.83			54,07 3,22 65,81 61,43 15,02 69,97		
DSPC:CHOL average 396,653 49,95 2:1 inneard deviation 64,653 10,82 DPPC:CHOL average 322,83 65,26 2:1 inneard deviation 31,36 88,39 HPC:CHOL average 328,77 100,88 2:1 median 334,68 29,93 HC:CHOL average 309,65 114,22 4:1 median 307,02 115,28 HPC:CHOL average 334,68 73,83 4:1 inneard deviation 37,42 30,47 HPC:CHOL average 334,68 73,83			3.22 65.81 61.43 15.02 69.97	13,32	20,74
DSPC:CHOL average 390,66 94,90 2:1 interact deviation 64,63 10,82 2:1 median 358,40 92,10 DPPC:CHOL average 322,83 65,26 2:1 median 313,68 29,93 HPC:CHOL average 328,77 100,88 12,10 median 330,77 6,17 median 300,65 114,22 1 HPC:CHOL average 309,65 114,22 1 median 307,02 115,28 1 HPC:CHOL average 334,68 73,83 1 HPC:CHOL average 334,68 67,86 1			65,81 61,43 15,02 69,97	5,94	89
DSPC:CHOL average 390,66 94,90 2:1 median 358,40 92,10 DPPC:CHOL average 322,83 65,26 2:1 tandard deviation 31,36 88,39 HPC:CHOL average 328,77 100,88 2:1 tandard deviation 24,77 6,17 median 330,73 98,42 HPC:CHOL average 309,65 114,22 4:1 tandard deviation 307,02 115,28 HPC:CHOL average 334,68 17,83 1 HPC:CHOL average 334,68 73,83 1 HPC:CHOL average 334,68 73,83 1 HPC:CHOL average 334,68 73,83 1 PC:PG average 334,68 73,83 1			61,43 15,02 69,97	11,74	18.
2:1 iundard deviation 64,63 10,62 median 358,40 92,10 median 358,40 92,10 2:1 iundard deviation 31,36 88,39 median 334,68 29,93 median 334,68 29,93 median 334,68 114,22 4:1 iundard deviation 30,73 98,42 median 30,70 115,28 1 median 334,68 17,83 4:1 iundard deviation 334,68 17,83 4:1 iundard deviation 334,68 67,86 145,29 median 334,68 73,83 1 median 334,68 73,83 1 median 334,68 67,60 4 10,20 115,28 1 10,20 115,20 1			15,02 15,02 69,97		•
DPPC:CHOL average 322,83 65,26 2:1 median 334,68 29,33 median 334,68 29,93 median 334,68 29,93 median 334,68 29,93 median 334,77 100.88 2:1 median 330,77 6,17 median 330,77 96,47 115,28 114,22 114,43 114,43 11			68,97	00,43	? (
DPPC:CHOL average 322,83 65,26 2:1 median 334,68 29,93 HPC:CHOL average 328,77 100,88 2:1 tinneard deviation 24,77 6,17 median 330,73 98,42 4:1 standard deviation 8,22 3,80 HPC:CHOL average 334,68 173,83 4:1 median 334,68 67,88 PC:PG average 334,88 67,88		- , - .	<u>.</u>	23.63	34.07
DPPC:CHOL average 322,83 65.26 2:1 attendard evalua 31,88 65,993 HPC:CHOL average 324,77 6,17 median 24,77 6,17 median 330,73 98,42 PC:CHOL average 309,65 114,22 4:1 median 8,22 3,80 HPC:CHOL average 307,02 115,28 HPC:CHOL average 334,68 73,83 4:1 median 334,68 67,88				2	5
### PPC:CHOL average 328,77 100,88 2:1 median 330,73 98,42 PC:CHOL average 308,65 114,22 4:1 median 87,02 115,28 HPC:CHOL average 334,68 73,83 4:1 median 47,42 30,47 PC:PG average 334,68 67,88			69,94	18,93	24.
HPC:CHOL average 328,77 100,88 29,93		, · · ·	11.69	25.45	29.91
HPC:CHOL average 328,77 100,88 2:1 median 24,77 6,17 median 330,73 98,42 PC:CHOL average 309,65 114,22 4:1 median 8,22 3,80 HPC:CHOL average 337,02 115,28 HPC:CHOL average 334,68 73,83 4:1 median 334,68 67,86 PC:PG average 34,88 87,88			62,79	8,94	14.69
2:1 standard deviation 24,77 6,17 median 330,73 98,42 Median 330,73 98,42 4:1 standard deviation 8,22 3,80 median 307,02 115,28 4:1 standard deviation 47,42 30,47 median 334,88 67,88 PC:PG average 334,88 67,88			6		;
PC:CHOL average 309,65 114,22 4:1 average 307,02 115,28 HPC:CHOL average 334,68 73,83 4:1 attendand deviation 47,42 30,47 median 334,68 67,86 PC:PG average 318,87 324,60		•	0.6	30,89	38,15
PC:CHOL average 309,65 114,22 4:1 innestrateviation 8,22 3,80 median 307,02 115,28 HPC:CHOL average 334,68 73,83 4:1 innestrateviation 47,42 30,47 median 334,88 67,88			6,53	4,26	٥.
PC:CHOL average 309,65 114,22 4:1 innedian 307,02 115,28 HPC:CHOL average 334,68 73,83 4:1 innedian 47,42 30,47 median 334,88 67,88			78.13	29,76	40,34
average 334,68 73,83 atender deviation 8,22 3,80 median 307,02 115,28 average 334,68 73,83 average 334,88 67,88 average 34,887 324,60		20 70 40 40	5	6	2
median 0,42 1,528 average 334,68 73,83 itandard devision 47,42 30,47 median 334,68 67,88 average 318,87 324,60			24.86	36,89	62.12
Average 334.68 73.83 Itendarid devision 47.42 30.47 m cellan 334.68 67.88 average 318.87 324.60		1,37 0,40	1,43		2.89
average 334,68 73,83 standard deviation 47,42 30,47 median 334,88 67,88 average 318,87 324,60		29,81 18,59	59,22	38,81	60,50
atandard deviation 47,42 30,47 median 334,68 67,88 average 318.87 324.60		24 0 72	67 69	0000	
median 334,68 67,88 average 318.87 324.80	2.00	181	2	200	
average 318 87 304 AD		20'0'	5	0,0	0
average 318.87 324.60			65,45	23,62	42
00'110		26.90 26.08	105.06	101.82	96
2,97	0.32 0.		2.34	2 15	
median 318,90 325,90 11,76	•	26,81 25,80	105,07	102,20	95.16
DMPC:CHO!			į		
14°70 40'000 081041			57,76	13,11	21,9
atandard deviation DB,65 26,11			14,36	5,49	4.9
median 370,24 63,65 12,60	8,75 32	32,37 7,19	60,88	15,27	24,45
00'000			69,57	25,93	37.5
standard deviation 48,56	1,48 5,	5,12 2,82	8.57	5,82	8,60
median 360,40 /9,45 11,99			66.39	23,53	35,5
ring presented values are the average, standard deviation and median of, at least, three preparations. Abbreviations:	e preparations				
TFL! Inicial tiffuralin LIP! Initial field (TEL/IIP) Initial feets TELI	(01 1/201 / 01 1/13				
1 (1 (1 (1)))	-				
TELLINGUINGUIN THE Final lipid (TFLLIP)! Initial ratio TFL/LIP		TFL#TFL! TFL recovery			

PCCHOL (Soya been) average (1997) (page 1978) (page 19	Form ulation	Lipidic composition			134			(TFEACIP)	E		TPEMPE	<u>ii</u>
34,72 8,85 69,09 16,84 13,86 9,97 16,84 13,86 9,97 76,57 16,72 39,69 10,32 35,10 18,63 65,12 29,09 25,10 18,53 65,12 29,09 25,10 18,53 65,12 29,09 25,10 18,53 65,12 29,09 20,32 4,48 2,54 10,90 20,34 34,43 8,59 10,52 33,41 34,3 8,59 10,52 33,41 34,8 8,59 10,52 33,41 34,8 4,64 11,70 11,11 34,8 4,64 11,70 11,11 34,8 4,64 11,70 11,11 34,8 4,64 11,70 11,11 34,8 4,64 11,70 11,11 35,14 35,86 27,79 7,87 27,74 73,	number	Molar Katio		(hB)	(FB)	(humol)	(lo m d)	(g/m ot)	(low/b)	(%)	8	<u>%</u>
2,47 9,36 13,58 10,32 39,68 18,89 10,32 39,68 18,89 56,55 27,45 9,68 0,84 6,92 3,82 35,10 18,63 55,12 29,09 2,54 0,80 20,32 4,48 34,43 8,59 48,59 10,52 31,31 19,61 52,13 33,51 34,0 3,19 18,10 14,10 32,35 20,71 43,88 35,24 22,69 11,82 73,21 33,41 27,78 7,87 13,51 27,78 7,87 27,74 13,51 27,79 7,87 57,74 13,51 27,70 6,48 6,48 6,43 6 4,36 4,36 4,36 4,36 6,49 57,74 13,51 27,70 7,87 57,74 13,51 27,70 7,87 57,74 13,51 27,70 7,87 57,74 13,51 27,70 7,87 57,74 13,51 27,70 7,87 57,74 13,51 27,70 7,87 57,74 13,51 27,70 7,87 57,74 13,51 27,70 7,87 57,74 13,51 27,70 7,87 57,74 13,51 27,70 7,87 57,74 13,51 27,70 7,87 57,74 13,51 27,70 7,87 7,87 7,74 13,51 27,70 7,87 7,87 7,74 13,51 27,70 7,87 7,87 7,74 13,51 27,70 7,87 7,87 7,74 13,51 27,70 7,87 7,87 7,74 13,51 27,70 7,87 7,87 7,74 13,51 27,70 7,87 7,87 7,87 7,97 7,97 7,97 7,97 7,97	Ξ	DPPC:CHOL	average	318,22	58.03	9,11	6,29	34,72	8,85	69,08	16,84	24,93
35.00 3.91 70.57 13.77 33.65 35.65 35.745 35.00 35.00 35.00 35.10 18.83 56.55 27.45 35.10 18.53 55.12 29.09 35.03 6.83 44.42 10.30 2.54 0.80 20.32 44.48 34.43 8.59 48.59 10.52 31.31 19.61 52.13 33.51 33.40 32.40 31.90 14.10 32.35 20.77 43.88 35.24 35.72 20.00 37.9 17.90 17.11 32.48 9.70 73.14 35.86 27.79 6.88 48.86 4.36 7.79 27.79 6.88 48.86 4.36 7.79 27.79 6.88 48.86 4.36 4.36 4.36 11.95 62.82 22.13 22.73 33.41 33.61 30.20 30.20 22.13 22.73 30.20 30.20 22.13 22.73 30.20 30.20 22.13 22.73 30.20 30.20 22.13 22.73 30.20 30.20 22.13 22.73 30.20 22.73 30.20 30.20 22.73 30.20 30.20 20.88 92.49 93.01 32.73 25.85 69.44 50.96 10.20 30.25 68.21 53.53 34.85 74.774 10.20 30.25 68.21 53.53		;	standard deviation	10,40	4.4	7,22	0,00	2.47	5,36	13,58	10,32	14,02
99.68 18.88 56.55 27.45 9.65 0.84 6.92 3.82 35.03 8.83 44.42 10.90 2.54 0.80 20.32 44.8 34.43 8.59 48.59 10.52 31.31 19.61 52.13 33.51 32.35 20.77 43.88 35.24 22.78 11,82 73.21 33.41 24.48 9,70 73.21 33.41 27.78 13.36 62.87 31.73 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 6.48 66.08 7.79 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 6.48 66.08 7.79 32.73 25.66 69.44 50.96 10.23 10.21 29.97 15.04 34.86 30.25 68.21 53.53				2	2	2	9.0	00.00	n'n	10.01	7/01	4.67
9.65 0.84 6.92 3.82 3.5.10 18.53 55.12 29.09 3.5.03 8.83 44.42 10.90 2.54 0.80 20.32 4.48 34.43 8.59 48.59 10.52 31.31 19.61 52.13 33.51 3.40 3.19 18.10 14.10 32.35 20.71 43.88 35.24 27.8 4.64 11.70 11.11 24.48 9.70 73.71 33.41 27.78 13.36 62.87 31.73 27.79 7.87 57.74 13.51 26.72 6.31 57.74 13.51 26.72 6.31 57.74 13.51 26.72 6.31 57.74 13.51 26.72 6.31 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.79 7.87 57.74 13.51 27.70 6.31 57.67 15.36 35.87 6.68 96.02 81.90 1.26 0.46 16.20 17.32 24.20 20.88 92.49 83.01 32.73 25.65 69.44 50.96 10.23 10.21 29.97 16.04 34.86 10.20 17.32 24.20 10.21 10.10 10.00 17.10 10.23 10.21 10.21 53.53	12	PC:CHOL (Soya been)	average	397.89	109,66	10,45	5,80	39,68	18,89	56,55	27,45	48,54
35,10 18,53 55,12 29,09 35,03 8,83 44,42 10,90 2,54 0,80 20,32 4,48 34,43 8,59 48,59 10,52 31,31 19,61 52,13 33,51 34,0 3,19 18,10 14,10 32,35 20,71 43,88 35,24 25,69 11,82 73,21 33,41 3,48 4,64 11,70 11,11 27,78 7,19 73,74 13,51 27,79 7,19 57,74 13,51 27,79 7,19 57,74 13,51 27,79 7,19 57,74 13,51 27,79 7,19 57,74 13,51 27,79 7,19 57,74 13,51 27,79 7,19 57,74 13,51 27,79 7,19 57,74 13,51 27,79 7,19 57,74 13,51 27,79 7,19 57,74 13,51 27,79 7,19 57,74 13,51 27,79 7,19 57,74 13,51 27,79 7,19 57,74 13,51 27,79 7,19 57,74 13,51 27,79 7,19 8,19 20,20 27,70 10,21 20,68 92,49 83,01 32,73 25,86 69,44 50,96 10,23 10,21 29,97 15,04 34,18 11P recovery TFLMTPLI TFL recovery		*: *	standard deviation	22,78	19,83	2,63	96'0	9,65	0.84	6,92	3,82	12,22
2,54 0,80 20,32 4,48 10,90 2,54 0,80 20,32 4,48 34,43 1,96 1 52,13 33,51 34,35 2,35 2,37 4,8 32,36 20,71 4,98 35,24 25,68 11,82 73,21 33,41 33,48 4,64 11,70 11,11 27,78 13,73 27,78 13,43 12,67 17,10 27,78 13,43 12,67 17,10 27,78 13,43 12,67 17,10 27,78 13,43 12,67 17,10 27,78 13,51 27,78 10,20 17,32 27,31 25,58 69,44 50,96 10,20 17,32 24,29 10,21 29,97 15,94 33,51 27,78 10,21 29,97 15,94 33,51 27,78 10,21 17,18 10,22 17,29 27,31			median	395,90	119,49	11,93	6,02	35,10	18,53	55,12	29,09	52,78
2,54 0,90 20,32 4,48 34,43 8,59 48,59 10,52 31,31 19,61 52,13 33,51 32,35 20,71 43,88 35,24 25,69 11,82 73,21 33,41 3,48 4,64 11,70 11,11 27,78 13,36 62,87 31,73 27,78 13,36 62,87 31,73 27,79 6,49 26,86 7,79 26,72 6,31 57,67 15,35 35,87 6,58 48,86 4,36 4,34 7,90 30,20 2,13 22,73 25,86 69,44 50,96 1,28 0,46 16,20 17,32 24,20 20,88 92,49 83,01 32,73 25,86 69,44 50,96 10,23 10,21 29,97 15,04 34,18 30,25 68,21 53,53	13	DPPC:DPPG	average	305,04	33,09	8,71	3,83	35,03	8,83	44.42	10.90	25.40
34,43 8,59 48,59 10,52 31,31 19,61 52,13 33,51 34,0 3,19 18,10 14,10 32,35 20,77 43,88 35,24 25,69 11,82 73,21 33,41 24,48 9,70 73,14 35,86 27,79 7,87 12,67 17,06 27,79 7,87 57,74 13,51 26,72 6,31 57,74 13,51 26,73 6,58 62,82 22,13 26,74 7,90 30,20 2,32 37,01 3,41 57,67 15,94 35,77 10,21 53,52 37,01 10,21 29,97 16,14 34,78 0,48 96,02 81,90 10,23 10,21 29,97 16,14 34,78 10,21 29,97 16,14 34,78 10,21 29,97 15,14 34,78 10,21 29,97 15,14 34,78 10,21 29,97 15,14 34,78 10,21 29,97 15,14 34,78 10,21 29,97 15,14		7:3	standard deviation	25,83	12,77	0,32	1,65	2,54	0,80	20,32	4 48	4.00
31,31 19,61 52,13 33,51 34,0 3,19 18,10 14,10 32,36 20,77 43,68 35,24 25,69 11,82 73,21 33,41 24,48 9,70 73,14 35,86 27,79 7,87 12,67 17,06 27,79 7,87 57,74 13,51 26,72 6,31 57,74 13,51 26,72 6,31 57,74 13,51 26,73 6,58 48,66 4,36 43,4 7,90 30,20 35,77 3,41 20,68 96,02 81,90 12,6 0,46 16,20 17,32 24,70 20,88 92,49 83,01 32,73 25,65 69,44 50,96 10,23 10,21 29,97 16,04 34,86 30,25 68,21 53,53 34,16 11P recovery			median	293,19	35,20	8,85	4,30	34,43	8,59	48,59	10,52	24.95
3.40 3.19 18,10 14,10 25,69 11,82 73,21 33,41 24,8 9,70 73,21 33,41 24,8 9,70 73,14 35,86 27,79 13,43 12,67 17,06 27,79 7,87 57,74 13,51 26,72 6,31 57,74 13,51 26,73 6,58 62,82 22,13 26,73 6,58 48,86 4,38 4,34 7,90 2,68 96,02 81,90 126,74 20,88 96,02 81,90 12,6 0,46 16,20 17,32 24,20 20,88 92,49 83,01 32,73 25,65 69,44 50,96 10,23 10,21 29,97 16,04 34,96 10,23 10,21 53,53 34,16 11P recovery	- 2	DOPC:DOPG	average	323,50	109,74	10,35	5,48	31,31	19,61	52,13	33,51	63,77
25,69 11,82 73,21 33,41 35,84 35,24 34,84 4,64 11,70 11,11 27,34 8,70 11,11 27,34 8,70 11,11 27,36 11,36 62,82 22,13 27,76 11,95 62,82 22,13 27,76 11,95 62,82 22,13 27,79 7,87 57,74 13,51 26,72 6,31 57,74 13,51 26,72 6,31 57,74 13,51 26,72 6,31 57,74 13,51 26,72 6,31 61,73 26,72 6,31 61,73 26,72 11,26 0,46 16,20 17,32 24,20 20,88 92,49 83,01 32,73 25,65 69,44 50,95 10,23 10,21 29,97 15,04 34,85 10,21 53,53 34,85 10,21 10,23 10,21 53,53 34,85 10,21 17,12 53,5		7:3	standard devisition	37,57	54,44	0.80	2,32	3,40	3,19	18,10	14,10	16,65
25,69 11,82 73,21 33,41 3,48 4,64 11,70 11,11 24,48 9,70 73,14 35,86 27,36 13,36 62,87 31,73 27,79 7,87 57,74 13,51 2,09 6,49 26,86 7,79 26,72 6,31 57,74 13,51 26,72 6,31 57,74 13,51 2,09 6,49 26,86 7,79 26,72 6,31 57,74 13,51 2,09 6,49 26,86 7,79 24,34 7,90 30,20 2,32 37,3 25,86 69,44 50,96 10,23 10,21 29,97 15,04 34,86 30,25 68,21 53,53 4,18 11P recovery TFLINTELI TEL recovery			m edian	324,80	100,53	10,37	4,55	32,35	20,71	43,88	35,24	64,03
3.48 4.64 11,70 11,11 24,48 9,70 73,14 35,86 27,38 13,36 62,87 31,73 27,73 11,95 62,82 22,13 27,79 7,87 57,74 13,51 2,09 6,49 26,86 7,79 26,72 6,31 57,74 13,51 26,77 7,90 9,48 64,36 4,34 7,90 30,20 2,32 37,10 3,41 61,73 5,32 24,20 20,88 92,49 83,01 32,73 25,86 69,44 50,96 10,23 10,21 29,97 15,04 34,18 11P recovery TFLINTELI TFL recovery	15	PC:CHOL:PG	average	313,63	106,14	12,33	8,91	25,69	11,82	73,21	33,41	47,11
27,98 13,36 62,87 31,73 27,78 13,36 62,87 17,06 27,78 11,95 62,87 17,06 27,78 11,95 62,82 22,13 27,78 7,87 26,99 7,74 13,51 26,77 15,09 6,49 26,49 7,79 26,77 15,09 27,79 26,77 15,09 27,01 27,79 26,77 15,09 27,01 27,0		10:5:1	standard deviation	44,63	45,41	2,19	1,21	3,48	4,64	11,70	11,11	20,89
27,98 13,36 62,87 31,73 27,76 11,95 62,82 22,13 22,76 11,95 62,82 22,13 27,79 7,87 57,74 13,51 26,72 6,31 57,67 15,35 35,37 01,23 1,26 10,23 10,21 10,			median	309,00	97,36	11,82	90'6	24,48	9,70	73,14	35,86	42,22
27.7 3.4.3 12,67 17,06 27.76 11,95 62,62 22,13 27.79 7.87 57,74 13,51 2,09 6,49 26,86 7,79 26,72 6,31 57,67 15,35 35,37 6,58 48,86 4,36 4,34 7,90 30,20 2,32 37,01 3,41 61,73 5,32 24,41 20,88 96,02 81,90 1,26 0,46 16,20 17,32 24,20 20,88 92,49 93,01 32,73 25,65 69,44 50,96 10,23 10,21 29,97 15,04 34,16 30,25 68,21 53,53 TFLINTELI TPL recovery	16	PC:CHOL:PI	average	337,98	111,78	12,23	7,86	27,98	13,36	62,87	31,73	48.78
27.76 11,95 62,82 22,13 27.79 7,87 57,74 13,51 26.72 6,31 57,67 15,35 35,87 6,58 48.66 7,79 35,87 6,58 48.66 4,36 4,44 7,90 30,20 2,32 37,01 3,41 61,73 5,32 24,20 20,88 96,02 81,90 12.6 0,46 16,20 17,32 24,20 20,88 92,49 83,01 32,73 25,65 69,44 50,96 10,23 10,21 29,97 16,04 34,86 30,25 68,21 53,53 TFLINTELI TPL recovery		10:5:1	standard deviation	40,38	74,27	2,55	3,14	2,73	3,43	12,67	17,06	17.14
27.79 7.87 57.74 13.51 2.09 6.49 26.86 7.79 2.6.72 6.31 57.07 15.35 35.87 6.58 48.86 4.36 4.34 7.90 30,20 2,32 37.41 20.68 96.02 81.90 1.26 0.46 16.20 17.32 24.20 20.88 92.49 83.01 32.73 25.65 69.44 50.96 10.23 10.21 29.97 15.04 34.86 30.25 68.21 53.53			median	320,85	71,02	11,13	6,54	27,76	11,95	62,82	22,13	43,05
2.08 6.48 26,86 7,79 26,72 6,31 57,67 15,35 35,87 6,58 48,86 4,36 4,34 7,90 30,20 2,32 37,01 20,68 96,02 81,90 1,26 0,46 16,20 17,32 24,20 20,88 92,49 83,01 32,73 25,65 69,44 50,96 10,23 10,21 29,97 15,04 34,86 30,25 68,21 53,53	11	PC:CHOL:SA	average	290,55	40,34	10,54	6,42	27,79	7.87	57,74	13.51	27.38
26.72 6.31 57,67 15,35 35,37 6.58 48,86 4,36 4,34 7,90 30,20 2,32 37,01 3,41 61,73 5,32 24,41 20,68 96,02 81,90 1,28 0,46 16,20 17,32 24,20 20,88 92,49 63,01 32,73 25,65 69,44 50,96 10,23 10,21 29,37 15,04 34,86 30,25 68,21 53,53		10:5:1	standard deviation	35,45	26,53	1.89	3,96	2,09	6,49	26,86	7,79	20,76
35.87 6.58 48.86 4.36 4,34 7,90 30,20 2,32 37,01 3,41 61,73 5,32 24,41 20,68 96,02 81,90 1,26 0,46 16,20 17,32 24,20 20,88 92,49 83,01 32,73 25,65 69,44 50,96 10,23 10,21 29,97 15,04 34,86 30,25 68,21 53,53 TFLINTELI TPL recovery			medlan	277,39	40,47	10,38	5,99	26.72	6,31	27,67	15,35	23,87
4,34 7,90 30,20 2,32 37,01 3,41 61,73 5,32 24,41 20,68 96,02 81,90 17,32 24,20 20,88 92,49 83,01 32,73 25,65 69,44 50,96 10,23 10,21 29,37 15,04 34,86 30,25 68,21 53,53 TFLINTELI TPL recovery	18	DPPC:CHOL:DPPG	average	324,80	14,83	9,03	4,39	35,87	8,58	48,86	4,36	17,71
37,01 3,41 61,73 5,32 4,44 20,68 96,02 81,90 17,32 24,20 20,88 92,49 83,01 32,73 25,65 69,44 50,96 10,23 10,21 29,97 15,04 34,06 30,25 68,21 53,53 TFLINTELI TPL recovery		10:5:1	standard devistion	47,95	8,84	0,26	2,67	4,34	7,90	30,20	2,32	21,32
24.41 20,68 96,02 81,90 1,26 0,46 16,20 17,32 24,20 20,88 92,49 83,01 32,73 25,65 69,44 50,96 10,23 10,21 29,97 15,04 34,86 30,25 68,21 53,53 TFLINTEL TPL recovery			median	338,63	19,39	9,15	5,69	37,01	3,41	61,73	5,32	8,62
1,26 0,46 16,20 17,32 24,20 20,88 92,49 83,01 32,73 25,65 69,44 50,96 10,23 10,21 29,97 15,04 34,86 30,25 68,21 53,53 TFLINTELI TPL recovery	18	PC:CHOL:DSPE-PEG	average	231,29	188,33	9,47	60'6	24.41	20.68	96.02	81.90	84.91
24.20 20,88 92,49 83,01 32,73 25,85 69,44 50,96 10,23 10,21 29,97 15,04 34,85 30,26 68,21 53,53 TFLIRTELI TPL recovery		3.7:1:0.3	standard deviation	13,16	34,07	90.0	1,48	1,28	0.46	16.20	17,32	5.97
32.73 25.65 69,44 50,96 10.23 10,21 29,97 15,04 34,85 30,26 68,21 53,53 LIPILIP I TEL recovery			median	227,99	182,71	9,46	8,75	24,20	20,88	92,49	83,01	86,75
10.23 10,21 29,97 15,04 34,86 30,25 68,21 53,53 LIPULIPI LIP recovery TFLINTELI TFL recovery	20	DSPC:CHOL:DSPE-PEG	average	322,82	159,37	10,20	7,22	32,73	25,65	69,44	50.96	76.60
34.86 30.25 68.21 53.53 LIPILIP LIP recovery TFLINTEL TPL recovery		8:2:0.5	standard deviation	60,28	30.68	1,68	3,99	10,23	10,21	29.97	15.04	11.23
TFLUTEL TP recovery			medlan	350,48	163,74	10,45	5,73	34,86	30,25	68,21	53,53	78,47
altrifluratin LIPJ initial (TFLA.IP), initial ratio TFLA.IP TFLITFL.	be presented	values are the average, sta	andard deviation	and media	in of, at lea	st, Ihree prep	arations					
TIBLE EMBILIDID (TELLIP)/ INHIBITATO TELLIP TELLIP	TFL/ Inicia	l triflura in	LIPI Initial floid		(TEL A ID)		0.51	idi Mai i	0			
[]	TFL/ Fina	1 friffixen ii	1 10f Floor linid		/TE1 / 10 W		1 2	15, 175,				
	:		7.du		(11 11/11/11)	Intrastranc	-/- IL	1711111111				

15

20

25

30

From the analysis of Tabl 1a and 1b important conclusion can be drawn. referring to the ffect of the presence of cholesterol in lipid composition, the effect of electrically charged molecules in lipid composition and to the effect of lipids with different phase transition temperature. The obtained results evidence that TFL is better incorporated in liposomes with low content of cholesterol, as can be observed in Figure 1 (in the formulation composed of PC:CHOL in a molar ratio of 4:1). The most significative difference was observed to the small size liposomes (VET100). In what concerns the presence of electrically charged molecules in the lipid composition it can be concluded that TFL is poorly incorporated in positively charged liposomes (PC:CHOL:SA) and that, in spite of the better results had been obtained with electrically neutral liposomes (PC:CHOL), negatively charged liposomes (PC:CHOL:PI and PC:CHOL:PG) present good values of incorporation, as can be seen in Figure 2. This is an important result, as it is known that negatively charged liposomes, after parenterical administration, have longer circulating times. In what concerns the use of lipids with different phase transition temperature, a comparison can be made between the results obtained for the liposomal formulations with PC, HPC and DSPC (increasing phase transition temperature) in different proportions with CHOL. For the formulations with lower proportion of cholesterol, the lipid with lower transition phase temperature (PC) revealed the best results for TFL incorporation. However, when the cholesterol proportion increases, the lipid with bigger transition phase temperature (DSPC) revealed the best results, even though the difference is not significative, as can be observed in Figure 3.

In vitro stability of two trifluralin liposomal formulations

The preparation of the liposomal formulations for this stability study in vitro, 4 mL initial volume containing 10 μ mole/mL of lipid (PC:PG) in 4:1 molar ratio and 1 μ mole/mL (335 μ g/mL) of TFL, started by the addition of TFL to the lipid in chloroform, followed by evaporation of the solvent under nitrogen stream. The hydration of the resulting film was carried out by addition of 400 μ L of 0,3 M

15

20

25

30

trehalose, stirring, 15 minute rest, addition of 400 μ L more of 0,3 M trehalose, stirring again and resting again for more 15 minute and, finally, with the addition of 3200 μ L of 0,3 M trehalose.

The so obtained liposomal formulations were sized by successive filtration under nitrogen pressure, through polycarbonate filters with pores of 5,0, 2,0, 1,0, 0,8, 0,6 and 0,4 µm, with two passages in this late filter (extrusion). The non-incorporated TFL, as it is insoluble in aqueous solutions, crystallises on a needle type structure and remains at the top of the filters. After extrusion through 0,4 µm filter, the formulations are split in two equal parts. With one of those parts extrusion procedure continues, now through diameter pore membranes of 0,2 and 0,1 µm, with two passages in the last filter. The two formulations obtained according to the previous process were kept at 4°C and samples for dosage of TFL were removed at days 0, 1, 2, 3, 4, 6, 8 and 10, being the result expressed by comparison with the value obtained for day 0, in percentage. Immediately before the sampling, the formulations were microscopically observed for crystal detection that, if present, would be removed by centrifugation.

As can be seen in **Figure 4**, the two liposomal formulations (VET 400 and VET100) are stable, upon hydration, presenting 100% stability in the first 48 hours. The experience was repeated three times, being the presented values, the median of the results obtained for each time point.

Stability on storage of three different trifluralin liposomal formulations

The preparation of the liposomal formulations for this stability study *in vitro*, 45 mL initial volume containing 10 µmole/mL of lipid (DOPC:DOPG) in 7:3 molar ratio and 1 µmole/mL (335 µg/mL) of TFL, started by the addition of TFL to the lipid in chloroform, followed by evaporation of the solvent under nitrogen stream. The hydration of the resulting film was carried out by addition of 4,5 mL of 0,3 M trehalose, stirring, 30 minute rest, addition of 4,5 mL more of 0,3 M trehalose, stirring again and resting again for more 15 minute and, finally, with the addition of 36 mL of 0,3 M trehalose.

15

20

25

The so obtained liposomal formulations were sized by successive filtration under nitrogen pressure, through polycarbonate filters with pores of 5,0, 2,0, 1,0, 0.8. 0.6 and 0.4 µm, with two passages in this late filter (extrusion). The nonincorporated TFL, as it is insoluble in aqueous solutions, crystallises on a needle type structure and remains at the top of the filters. After extrusion through 0,4 µm filter, the formulations are split in two equal parts. With one of those parts extrusion procedure continues, now through diameter pore membranes of 0,2 and 0.1 µm, with two passages in the last filter. From the two formulations VET400 and VET 100 obtained according to the previous process, equal amounts were taken and mixed, being this mixture of the two previous formulations named as MIX liposomal formulation. The three liposomal formulations were then split by vials of 1 mL each, frozen at -70°C during 1 hour and lyophilised overnight. After the lyophilization procedure the vials were closed, under vacuum, sealed with aluminium caps and placed in the benchtop for the entire time of the stability study. For each experimental point (0, 0,03, 0,07, 0,13, 0,23, 0,47, 0,7, 1, 2, 3, 4, 5, 6 and 12 months), vials were opened, hydrated with deionised sterile water until the final volume of 1 mL. The vials containing the liposomal formulations were left to stand for 2 hours. The formulations were microscopically observed for crystal detection that, if present, would be removed by centrifugation. Quantification of TFL was carried out for each formulation and the results expressed as the percentage of TFL as compared to day 0 (final day of lyophilization).

As can be seen from Figure 5, the three liposomal formulations (VET 400, VET100 and MIX) are stable, in the lyophilised form, presenting, after one year of preparation followed by water hydration, TFL values bigger than 90% of the initial value. The experiment was conducted in triplicate and the presented values represent the median of the obtained values for each point.

10

15

20

25

30

Single d se toxicity evaluation.

This study was performed with a liposomal formulation of TFL with DOPC:DOPG 7:3 as the lipid composition and compared with a liposomal formulation with equal lipid composition without TFL (empty liposomes).

The preparation of the empty liposomal formulation for this single dose toxicity study, 400 mL initial volume containing 10 µmole/mL of lipid (DOPC:DOPG) in 7:3 molar ratio, started by measuring of lipid in chloroform, followed by evaporation of the solvent under nitrogen stream. The hydration of the resulting film was carried out by addition of 40 mL of 0,3 M sucrose, stirring, 30 minute rest, addition of 40 mL more of 0,3 M sucrose, stirring again and resting again for more 15 minute and, finally, with the addition of 320 mL of 0,3 M sucrose.

The so obtained empty liposomal formulation was sized by successive filtration under nitrogen pressure, through polycarbonate filters with pores of 5,0, 2,0, 1,0, 0,8, 0,6 and 0,4 µm, with two passages in this late filter (extrusion). After extrusion the liposomal formulation was submitted to ultracentrifugation at 49.000 rpm, for two hours, at 15°C. After ultracentrifugation, supernatant was removed and the pellet was ressuspended until 35 mL by addition of 0,3 M sucrose.

The preparation of the TFL liposomal formulation was performed according to the same process described for the empty formulation, with TFL being added to the initial solution of lipid in chloroform. After extrusion through 0,4 μ m filter, the formulations are split in two equal parts. With one of those parts extrusion procedure continues, now through diameter pore membranes of 0,2 and 0,1 μ m, with two passages in the last filter. The TFL formulations VET400 and VET100 obtained according to the previous process were mixed, being this mixture of the two previous formulations named as MIX liposomal formulation. The formulation was microscopically observed for crystal detection that, if present, would be removed by centrifugation.

The final lipid concentration was determined in both empty and TFL liposomal formulations being the late one adjusted in a way that both formulations

15

20

contained exactly the same concentration of lipid. After this adjustment the TFL concentration was determined in the TFL containing formulation.

The study was carried out in BALB/c male and female mice. The liposomal formulations were administered by two routes: intraperitoneal (i.p.) and intravenous (i.v.). The administered doses were 30, 20 and 10 mL/kg for the i.p. route and of 10, 5 and 2 mL/kg for the i.v. route of administration. 5 animal per group were used. The administered doses correspond to calculated doses of lipid (in both formulations) and of TFL (in the TFL containing formulation) presented in Table 2.

Table 2 - Single dose toxicity doses

Dose (mL/Kg)	Lipid (µmole/Kg)	TFL (mg/Kg)
30	2790	63.9
20	1860	42.6
10	930	21.3
5	465	10.7
2	186	4.3

All animals were weighted and the amount of liposomal formulation was calculated according to the measured weight in order to achieve the desired dose, in mL/kg. One animal group per sex was injected with 0,3 M sucrose as control group

The animals were observed at regular intervals, during 48 hours after administration, for detection of behaviour changes. After that period, animals were euthanised, weighted and, from each animal, heart, spleen, liver and kidneys were removed, weighted and observed for macroscopical changes. Relative organ weight was calculated as the ratio between the organ weight and the weight of the animal. The obtained results are presented from **Table 3** to **20**.

Table 3 – Absolute animal weight (empty liposomes)

			Administra	tion routes	
Dose		i.v	<i>'</i> .	i.p).
(mL/Kg)		Males	Females	Males	Females
Control	average	3,91E+01	2,93E+01	3,69E+01	2,78E+01
	standard deviation	3,67E+00	1,61E+00	1,94E+00	1,02E+00
2	average	3,75E+01	2,92E+01		
	standard deviation	1,42E+00	1,99E+00		
5	average	3,80E+01	2,76E+01		
	standard deviation	2,73E+00	8,12E-01		
10	average	3,67E+01	2,92E+01	3,75E+01	2,73E+0
	standard deviation	9,15E-01	1,73E+00	1,45E+00	1,33E+00
20	average		ļ	3,55E+01	2,92E+0°
	standard deviation		,	4,60E+00	2,91E+00
30	average		1	3,48E+01	2,94E+01
	standard deviation			1,52E+00	1,60E+0

Table 4 - Absolute heart weight (empty liposome)

		-	Administra	tion routes	
Dose		i.v	7.	i.p),
(mL/Kg)		Males	Females	Males	Females
Control	average	1,70E-01	1,42E-01	2,07E-01	1,44E-0
	standard deviation	2,55E-02	5,20E-03	2,38E-02	2,13E-0
2	average	1,87E-01	1,55E-01		
	standard deviation	8,81E-03	1,67E-02		
5	average	1,85E-01	1,37E-01		
	standard deviation	1,95E-02	2,09E-02		
10	average	1,96E-01	1,50E-01	2,11E-01	1,33E-0
	standard deviation	3,68E-02	. 6,17E-03	3,63E-02	2,15E-0
20	average	İ		2,15E-01	1,34E-0
	standard deviation			3,04E-02	1,07E-0
30	average			1,92E-01	1,49E-0
	standard deviation			1,18E-02	2,47E-0

Table 5 - Absolute liver weight (empty liposomes)

			Administra	tion routes	
Dose	•	i.v	·	i.p).
(mL/Kg)		Maies	Females	Males	Females
Control	average	1,72E+00	1,31E+00	1,89E+00	1,07E+00
	standard deviation	2,08E-01	4,25E-02	2,07E-01	9,86E-02
2	average	1,72E+00	1,24E+00		
	standard deviation	7,32E-02	1,39E-01		
5	average	1,62E+00	1,12E+00		
	standard deviation	1,74E-01	8,91E-02		
10	average	1,68E+00	1,21E+00	1,96E+00	1,06E+00
1	standard deviation	8,40E-02	1,40E-01	1,14E-01	7,88E-02
20 '	average			1,95E+00	1,20E+00
	standard deviation			1,12E-01	1,68E-01
30	average			1,58E+00	1,19E+00
	standard deviation			1,25E-01	1,40E-01

Table 6 - Absolute spleen weight (empty liposomes)

	_		Administra	tion routes	
Dose		i.v		i.p).
(mL/Kg)		Males	Females	Males	Females
Control	average	1,03E-01	9,46E-02	1,26E-01	1,04E-01
	standard deviation	1,08E-02	5,36E-02	2,51E-02	2,66E-02
2	average	1,10E-01	9,86E-02		
	standard deviation	1,51E-02	4,86E-02		
5	average	1,21E-01	7,60E-02		
	standard deviation	9,11E-03	2,53E-02		
10	average	1,16E-01	1,07E-01	1,06E-01	7,46E-02
	standard deviation	1,14E-02	2,55E-02	8,21E-03	2,36E-02
20	average			1,27E-01	1,01E-01
	standard deviation		j	1,88E-02	1,88E-02
30	average			1,08E-01	8.97E-02
	standard deviation		ŀ	8,35E-03	1,86E-02

Tabl 7 – Absolute kidneys weight (empty liposomes)

			Administra	tion routes	
Dose		i.v	<i>'</i> .	i.p).
(mL/Kg)		Males	Females	Males	Females
Control	average	6,37E-01	3,64E-01	6,22E-01	3,11E-01
	standard deviation	7,83E-02	2,62E-02	5,57E-02	4,00E-02
2	average	6,13E-01	3,63E-01		
	standard deviation	6,42E-02	2,76E-02		
5	average	6,46E-01	3,20E-01		
	standard deviation	1,11E-01	4,23E-02		
10	average	6,63E-01	3,99E-01	6,02E-01	2,95E-01
	standard deviation	6,17E-02	4,82E-02	6,61E-02	2,20E-02
20 '	average			5,24E-01	3,00E-01
	standard deviation			2,62E-01	1,80E-02
30	average			6,29E-01	3,17E-01
	standard deviation			6,37E-02	2,64E-02

Table 8 – Absolute animal weight (TFL containing liposomes)

			Administra	tion routes	***
Dose		i.v	·. [i.p).
(mL/Kg)		Males	Females	Males	Females
Control	average	2,61E+01	2,06E+01	2,64E+01	1,96E+01
	standard deviation	1,42E+00	1,13E+00	1,82E+00	1,93E+00
2	average	2,52E+01	1,89E+01		
	standard deviation	7,53E-01	1,28E+00		
5	average	2,58E+01	1,97E+01		
	standard deviation	1,99E+00	7,31E-01		
10	average	2,62E+01	2,01E+01	2,45E+01	2,05E+01
	standard deviation	1,32E+00	9,32E-01	1,79E+00	1,60E+00
20	average		Ī	2,71E+01	2,07E+01
	standard deviation			2,32E+00	6,96E-01
30	average			1,96E+01	2.02E+01
	standard deviation			1,93E+00	2,67E+00

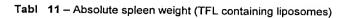
Tabl 9 – Absolute heart weight (TFL containing liposomes)

	_		Administrat	ion routes	
Dose		i.v	<i>'</i> .	i.p).
(mL/Kg)		Males	Females	Males	Females
Control	average	1,43E-01	1,08E-01	1,38E-01	9,60E-02
	standard deviation	1,28E-02	1,10E-02	1,92E-02	8,98E-03
2	average	1,39E-01	1,05E-01		
	standard deviation	9,49E-03	1,18E-02		
5	average	1,37E-01	1,14E-01		
	standard deviation	7,03E-03	8,61E-03		
10	average	1,54E-01	1,04E-01	1,30E-01	9,65E-02
}	standard deviation	9,80E-03	1,48E-02	1,56E-02	9,46E-0
20	average			1,57E-01	1,05E-0
	standard deviation		į	3,50E-02	5.74E-03
30	average		ļ	1,34E-01	9.62E-0
	standard deviation		-	1,55E-02	1,17E-02

Table 10 - Absolute liver weight (TFL containing liposomes)

		Administration routes					
Dose		i.v	<i>'</i> .	i.p).		
(mL/Kg)		Males	Females	Males	Females		
Control	average	1,32E+00	9,71E-01	1,19E+00	8,80E-01		
	standard deviation	5,16E-02	8,62E-02	7,82E-02	1,10E-01		
2	average	1,20E+00	9,63E-01				
	standard deviation	1,21E-01	8,88E-02				
5	average	1,31E+00	9,79E-01		. *		
	standard deviation	1,76E-01	2,86E-02				
10	average	1,17E+00	1,00E+00	1,21E+00	1,01E+00		
	standard deviation	6,32E-01	5,03E-02	1,40E-01	8,45E-02		
20	average			1,40E+00	9.97E-01		
	standard deviation			1,30E-01	6,59E-02		
30	average			1,27E+00	9,19E-01		
	standard deviation			1,48E-01	1,73E-01		

· 5



	_	Administration routes				
Dose		i.v	·.	i.p).	
(mL/Kg)		Males	Females	Males	Females	
Control	average	9,02E-02	8,52E-02	8,25E-02	7,66E-02	
	standard deviation	5,55E-03	8,24E-03	3,97E-03	1,75E-02	
2	average	8;65E-02	7,98E-02		•	
	standard deviation	1,28E-02	8,21E-03			
5	average	9,47E-02	9,41E-02			
	standard deviation	2,51E-02	4,85E-03			
10	average	1,02E-01	9,16E-02	9,52E-02	9,05E-02	
1	standard deviation	2,24E-02	6,22E-03	7,56E-03	8.78E-03	
20	average			9,45E-02	9.65E-02	
	standard deviation			8.13E-03	5,22E-03	
30	average			1,10E-01	8.72E-02	
	standard deviation			4,03E-02	1,58E-02	

Table 12 - Absolute kidneys weight (TFL containing liposomes)

	_	Administration routes				
Dose	_	i.v		i.p.		
(mL/Kg)		Males	Females	Males	Females	
Control	average	3,86E-01	2,32E-01	3,56E-01	2,21E-01	
	standard deviation	3,53E-02	2,41E-02	2,80E-02	3,16E-02	
2	average	3,52E-01	2,13E-01			
	standard deviation	1,30E-02	1,98E-02			
5	average	3,62E-01	2,15E-01	•		
	standard deviation	4,37E-02	4,90E-02			
10	average	3,90E-01	2,25E-01	3,36E-01	2.17E-01	
	standard deviation	2,35E-02	1,92E-02	3,23E-02	2.46E-02	
20	average			3,61E-01	2,38E-01	
	standard deviation			4,23E-02	1,88E-02	
30	average		1	3,48E-01	2.14E-01	
	standard deviation			2,94E-02	1,76E-02	

Tabl 13 - Relative heart weight (empty liposomes)

						
•	_	Administration routes				
Dose		i.v	<i>'</i> .	i.p.		
(mL/Kg)		Males	Females	Males	Females	
Control	average	4,35E-03	4,88E-03	5,61E-03	5,18E-03	
	standard deviation	4,87E-04	3,60E-04	7,34E-04	7,66E-04	
2	average	4,99E-03	5,31E-03			
	standard deviation	1,62E-04	2,77E-04			
5	average	4,88E-03	4,96E-03			
	standard deviation	5,63E-04	8,06E-04			
10	average	4,88E-03	5,16E-03	5,61E-03	4,91E-03	
1	standard deviation	3,60E-04	3,89E-04	9,03E-04	8,90E-04	
20	average			6,08E-03	4,61E-03	
	standard deviation			8,16E-04	4.65E-04	
30	average			5,52E-03	5.07E-03	
	standard deviation			2,82E-04	8,75E-04	

Table 14 - Relative liver weight (empty liposomes)

		Administration routes				
Dose		i.v	<i>'</i> .	i.p.		
(mL/Kg)		Males	Females	Males	Females	
Control	average	4,39E-02	4,48E-02	5,12E-02	3,87E-02	
	standard deviation	1,45E-03	2,38E-03	4,75E-03	3,30E-03	
2	average	4,58E-02	4,27E-02			
	standard deviation	2,02E-03	2,84E-03			
5	average	4,27E-02	4,07E-02			
	standard deviation	3,10E-03	2,43E-03		•	
10	average	4,58E-02	4,14E-02	5,24E-02	3,86E-02	
	standard deviation	2,98E-03	3,03E-03	3.36E-03	1,43E-03	
20	average			5.59E-02	4.09E-02	
	standard deviation		[9,62E-03	3,32E-03	
30	average		ĺ	4,53E-02	4.04E-02	
	standard deviation			2,71E-03	4,22E-03	



Table 15 - Relative spleen weight (empty liposomes)

		Administration routes					
Dose		i.v	<i>'</i> .]	i.p.			
(mL/Kg)		Males	Females	Males	Females		
Control	average	2,65E-03	3,29E-03	3,42E-03	3,75E-03		
	standard deviation	3,51E-04	1,95E-03	6,65E-04	9,22E-04		
2	average	2,94E-03	3,33E-03		•		
	standard deviation	4,13E-04	1,59E-03				
5	average	3,19E-03	2,75E-03				
	standard deviation	2,49E-05	9,28E-04				
10	average	3,18E-03	3,67E-03	2,81E-03	2,74E-03		
1	standard deviation	3,57E-04	7,30E-04	1,26E-04	8,96E-04		
20	average			3,66E-03	3,46E-03		
	standard deviation			9,83E-04	4,51E-04		
30	average			3,11E-03	3,05E-03		
	standard deviation			1,42E-04	6,26E-04		

Table 16 - Relative kidneys weight (empty liposomes)

	_	Administration routes					
Dose	-	i.v	<i>'</i> .	i.p).		
(mL/Kg)		Males	Females	Males	Females		
Control	average	1,63E-02	1,24E-02	1,69E-02	1,12E-02		
	standard deviation	1,36E-03	4,49E-04	1,81E-03	1,12E-03		
2	average	1,63E-02	1,25E-02				
	standard deviation	1,27E-03	3,47E-04				
5	average	1,69E-02	1,16E-02				
	standard deviation	2,22E-03	1,64E-03				
10	average	1,81E-02	1,37E-02	1,60E-02	1.08E-02		
	standard deviation	1,79E-03	1,53E-03	1,50E-03	1,16E-03		
20	average		, i	1,52E-02	1,03E-02		
	standard deviation			8,41E-03	6,26E-04		
30	average		1	1,81E-02	1,08E-02		
	standard deviation			1,51E-03	1,10E-03		



_	_	Administration routes				
Dose		i.v	' .	i.p.		
(mL/Kg)		Maies	Females	Males	Females	
Control	average	5,49E-03	5,27E-03	5,25E-03	4.90E-03	
	standard deviation	4,52E-04	5,20E-04	7,39E-04	1,97E-04	
2	average	5,50E-03	5,56E-03		.,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	
	standard deviation	4,97E-04	7,85E-04			
5	average	5,35E-03	5,79E-03			
	standard deviation	5,73E-04	5.42E-04		•	
10	average	5,90E-03	5,20E-03	5,28E-03	4,70E-03	
1	standard deviation	5,87E-04	7,05E-04	3,02E-04	2,23E-04	
20 '	average		,	5,77E-03	5,07E-03	
	standard deviation		j	1,04E-03	2,44E-04	
30	average		.]	5,19E-03	4.79E-03	
	standard deviation			4,46E-04	4,79E-03	

Table 18 - Relative liver weight (TFL containing liposomes)

_	_	Administration routes				
Dose		i.v	<i>'</i> .	í.p).	
(mL/Kg)		Males	Females	Males	Females	
Control	average	5,07E-02	4,72E-02	4,50E-02	4,48E-02	
	standard deviation	3,17E-03	3,28E-03	2,38E-03	1.82E-03	
2	average	4,77E-02	5,09E-02	,	.,022 00	
	standard deviation	4,03E-03	3,25E-03			
5	average	5,06E-02	4,98E-02			
	standard deviation	4,96E-03	1,78E-03			
10	average	4,43E-02	4,99E-02	4,93E-02	4,93E-02	
	standard deviation	2,34E-02	2,75E-03	4,63E-02	1,43E-03	
20	average	,	_,, 52 55	5,15E-02	•	
	standard deviation				4,81E-02	
30	average			1,31E-03	1,96E-03	
	standard deviation		1	4,93E-02	4,53E-02	
	- deviadon			3,60E-03	2,70E-03	



		Administration routes				
Dose	·-	i.v	1.	i.p).	
(mL/Kg)		Males	Females	Males	Females	
Control	average	3,47E-03	4,15E-03	3,13E-03	3,87E-03	
	standard deviation	2,14E-04	3,94E-04	1,04E-04	6,85E-04	
2	average	3,42E-03	4,22E-03			
	standard deviation	4,35E-04	3,83E-04			
5	average	3,65E-03	4,78E-03			
	standard deviation	8,45E-04	1,91E-04			
10	average	3,86E-03	4,57E-03	3,90E-03	4,41E-03	
1	standard deviation	6,87E-04	2,34E-04	4,63E-04	1.18E-04	
20 ်	average			3,49E-03	4,66E-03	
	standard deviation		İ	2.25E-04	2.21E-04	
30	average			4,24E-03	4.32E-03	
	standard deviation			1,33E-03	4,76E-04	

Table 20 - Relative kidneys weight (TFL containing liposomes)

		Administration routes					
Dose	_	i.v		i.p.			
(mL/Kg)		Males	Females	Males	Females		
Control	average	1,48E-02	1,13E-02	1,35E-02	1,12E-02		
	standard deviation	1,28E-03	5,42E-04	1,03E-03	5,59E-04		
2	average	1,40E-02	1,12E-02				
	standard deviation	8,36E-04	5,44E-04				
5	average	1,40E-02	1,09E-02				
	standard deviation	1,19E-03	2,57E-03				
10	average	1,49E-02	1,12E-02	1,37E-02	1,06E-02		
	standard deviation	6,29E-04	6,70E-04	6,60E-04	7.15E-04		
20	average		İ	1,33E-02	1.15E-02		
	standard deviation			8,20E-04	5.48E-04		
30	average			1,35E-02	1.07E-02		
	standard deviation			8,32E-04	7,50E-04		

10

15

The obtained values were statistically treated for the significance of variations (p=0,005). Obtained results for absolut weights (full animal and separate organs) in both formulations were compared between themselves and with absolute weight of control group. The total absence of toxicity of any of the injected formulations was concluded from the statistical analysis.

Biological activity evaluation

In order to evaluate the biological activity of TFL liposomal formulations prepared according to the present invention, one animal model of leishmaniasis was selected. BALB/c mice were infected with 2 x 10⁷ (i.v.) LV-9 (*Leishmania donovani*) parasites, obtained from the London School of Hygiene and Tropical Medicine. The groups (5 animals per group) and treatment schedules are presented in **Table 21**.

Table 21 - Biological activity

Formulation lipidic composition	Dose (mg TFL/kg)	N ^{er} of Doses	Inhibition %
DOPC:DOPG 7:3	15	5 3 1	62 17 80
DSPC:CHOL 4:1	15	5 3 1	53 92 91
PC:PG 4:1	15	5 3 1	47 88 60
PC:CHOL:PI 3.7:1:0,3	. 5	5 3 1	57 52 68
PC:CHOL:DSPE-PEG (2000) 3.7:1:0,3	. 4	5	75 74
DOPC:DOPG 7:3 (dialysed)	0,6	5	86

Treatm nts started 7 days post-infection and animals were euthanised 15 days post-infection. Liver was removed and weighted from each animal and amastigote counting was performed in each one by smear impression. The infection was calculated through an appropriate mathematical equation. The so obtained results are expressed in Table 21.

The first conclusion is that, due to the liposomal incorporation of TFL, parenteric administration of TFL is possible.

All TFL liposomal formulations were able to reduce infection in this model.